

Date: Sunday, 12/4/2005 12:40:18 PM
 User: Linda Lacelle

Process Sheet

SPLIT-2

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : DART 4-MAN AFT FACING SHOULDER HARNESS
 Job Number : 25083
 Estimate Number : 10410
 P.O. Number : N/A Part Number : D412702025
 This Issue : 12/4/2005 S.O. No. : N/A Drawing Number : N/A
 Prsht Rev. : NC Project Number : N/A
 First Issue : N/A Type : MACHINED PARTS Drawing Revision : N/A
 Previous Run : 25082 Material : N/A
 Due Date : 12/20/2005 Qty: 3/5 Um: Each
 Written By : See comment below
 Checked & Approved By : See comment below
 Comment : Est Rev:A 05.09.01 New issue KJ/JLM

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D412-702-025 CHG001

DH 05/12/07 (5)

2.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0 D31981 Fitting



Comment: Qty.: 4.0000 Each(s)/Unit Total: 20.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch
 4 D3198-1 Fitting B24632

4.0 D3446043 Harness Assembly



Comment: Qty.: 4.0000 Each(s)/Unit Total: 20.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch
 4 D3446-043 Harness Assembly 1XB24179B / 11XB24762

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Seq. #:	Machine Or Operation:	Description :
5.0	AN45A	Bolt
Comment: Qty.: 4.0000 Each(s)/Unit Total: 20.0000 Each(s) Pick: Packing Kit Qty Part Number Description Batch 4 AN4-5A Bolt M18729 ^{x12} M18729 1mex M18497 19mex		
6.0	AN420A	Bolt
Comment: Qty.: 8.0000 Each(s)/Unit Total: 40.0000 Each(s) Pick: Packing Kit Qty Part Number Description Batch 8 AN4-20A Bolt M12082		
7.0	AN960JD416	Washer
Comment: Qty.: 20.0000 Each(s)/Unit Total: 100.0000 Each(s) Pick: Packing Kit Qty Part Number Description Batch 20 AN960JD416 Washer M18136		
8.0	MS21042L4	Nut
Comment: Qty.: 12.0000 Each(s)/Unit Total: 60.0000 Each(s) Pick: Packing Kit Qty Part Number Description Batch 12 MS21042L4 Nut (or -4) M17997		
9.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
Comment: INSPECT 100% KITS FOR COMPLETENESS ^{12/06/01/06 (3)}		
10.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Identify and pack for shipping as per PPP D412-702-025 Location: <u>REV. A</u> ^{C 206/01/09 3}		

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Job Number:



Seq. #:

Machine Or Operation:

Description :

11.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

DP 06/01/09

Job Completion



U 06-01-09